

## Mono-Coat® 1905RF

### Semi-Permanent Release Agent

Mono-Coat® 1905RF is a flange and vent-tube release for use in all types of roto-molding situations. Mono-Coat® 1905RF is a 100% solids product and has excellent thermal stability for rotational molding applications.

#### Typical Properties

Appearance	Clear, colorless fluid
Density, lbs/gal; kg/l	8.10; 0.97
Flash Point, °F/°C	350/177
Storage Stability, unopened	24 months

#### Application:

1. Thoroughly clean the area to be treated with a Chem-Trend mold cleaner to remove any previous release agent or other buildup. Wipe dry with a clean cloth or towel. Then wipe with a clean solvent or naphtha and let air dry.
2. Mono-Coat® 1905RF should be applied with a soft-bristled brush, or wiped on with a cotton cloth.
3. To pre-treat or condition the flange or vent-tube of the mold, apply Mono-Coat® 1905RF in three, even coats at normal processing temperatures.
4. Reapply an even coat as necessary.

#### Storage

If stored in cold temperatures, allow product to warm to room temperature prior to use.

#### Handling

We believe Mono-Coat® 1905RF has a low degree of hazard when used as intended. For more information, request a copy of Chem-Trend's Material Safety Data Sheet.

#### Packaging

Mono-Coat® 1905RF is available in 1-gallon (3.8-liter), 5-gallon (20-liter), 30-gallon (114-liter) and 55-gallon (208-liter) containers.

While the technical information and suggestions for use contained herein are believed to be accurate and reliable, nothing stated in this bulletin is to be taken as a warranty either expressed or implied.

#### Further Information

Request information on our complete range of materials: custom-formulated release agents for polyurethane molding; tire lubes and bladder coatings; Mono-Coat® semi-permanent release coatings; aerosol formulations; mold cleaners and sealers; specialized coatings and application equipment.